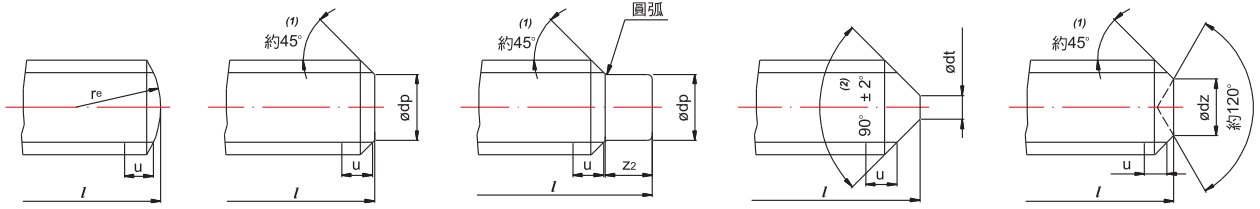




Ends of Parts with External Metric Screw Thread

束尾螺絲形狀規格

JIS B 1003-1985



單位:mm

| 公稱規格 | dp | | dt | | dz | | Z2 | | re 約 |
|------|------|-------------|------|-------------|------|-------------|------|--------------------|---------|
| | 基本尺寸 | 公差 (h14) | 基本尺寸 | 公差 (h16) | 基本尺寸 | 公差 (h14) | 基本尺寸 | 公差 [+1T14] 0 | |
| 1 | 0.5 | 0 -0.25 | 0.1 | (4) | - | 0 -0.25 | - | +0.25 0 | 1.4 |
| 1.2 | 0.6 | | 0.12 | | - | | - | | 1.7 |
| 1.4 | 0.7 | | 0.14 | | 0.7 | | 0.7 | | 2 |
| 1.6 | 0.8 | | 0.16 | | 0.8 | | 0.8 | | 2.2 |
| 1.8 | 0.9 | | 0.18 | | 0.9 | | 0.9 | | 2.5 |
| 2 | 1 | | 0.2 | | 1 | | 1 | | 2.8 |
| 2.2 | 1.2 | 0 -0.30 | 0.22 | (4) | 1.1 | 0 -0.25 | 1.1 | +0.25 0 | 3.1 |
| 2.5 | 1.5 | | 0.25 | | 1.2 | | 1.25 | | 3.5 |
| 3 | 2 | | 0.3 | | 1.4 | | 1.5 | | 4.2 |
| 3.5 | 2.2 | | 0.35 | | 1.7 | | 1.75 | | 4.9 |
| 4 | 2.5 | | 0.4 | | 2 | | 2 | | 5.6 |
| 4.5 | 3 | | 0.45 | | 2.2 | | 2.25 | | 6.3 |
| 5 | 3.5 | 0 -0.36 | 0.5 | 0 -0.60 | 2.5 | 0 -0.30 | 2.5 | +0.30 0 | 7 |
| 6 | 4 | | 1.5 | | 3 | | 3 | | 8.4 |
| 7 | 5 | | 2 | | 4 | | 3.5 | | 9.8 |
| 8 | 5.5 | | 2 | | 5 | | 4 | | 11 |
| 10 | 7 | | 2.5 | | 6 | | 5 | | 14 |
| 12 | 8.5 | | 3 | | 7 | | 6 | | 17 |
| 14 | 10 | 0 -0.36 | 4 | 0 -0.75 | 8.5 | 0 -0.36 | 7 | +0.36 0 | 20 |
| 16 | 12 | | 4 | | 10 | | 8 | | 22 |
| 18 | 13 | | 5 | | 11 | | 9 | | 25 |
| 20 | 15 | | 5 | | 13 | | 10 | | 28 |
| 22 | 17 | | 6 | | 15 | | 11 | | 31 |
| 24 | 18 | | 6 | | 16 | | 12 | | 34 |
| 27 | 21 | 0 -0.43 | 8 | 0 -0.90 | - | - | 13.5 | +0.43 0 | 38 |
| 30 | 23 | | 8 | | - | | 15 | | 42 |
| 33 | 26 | | 10 | | - | | 16.5 | | 46 |
| 36 | 28 | | 10 | | - | | 18 | | 50 |
| 39 | 30 | | 12 | | - | | 19.5 | | 55 |
| 42 | 32 | | 12 | | - | | 21 | | 59 |
| 45 | 35 | 0 -0.52 | 14 | 0 -1.1 | - | - | 22.5 | +0.52 0 | 63 |
| 48 | 38 | | 14 | | - | | 24 | | 67 |
| 52 | 42 | | 16 | | - | | 26 | | 73 |